

# HORTEX NEWSLETTER

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#### Editor's Note

Proper packaging has multiple benefits which include post harvest loss minimization, quality assurance and food safety among others. One of the major problems of fresh fruits and vegetables is the high post harvest loss. It has been estimated that about 27% post harvest loss occur in the supply chain at different stakeholders from producers to retailers. The SCDC of NATP, Hortex Foundation has the mandate to reduce post harvest loss through improved knowledge of handling, packaging, transportation and storage of agro-commodities.

It may be mentioned here that SCDC already demonstrated the benefits of plastic crates in place of traditional packages like bamboo basket, gunny bag etc. More than 5000 plastic crates had been distributed to the farmers in the project sites for marketing the sorted and graded fresh fruits and vegetables. The use of plastic crates already provided evidence that the post harvest loss of those commodities can be reduced 10-15%. Similar information is also available in countries like India, Sri Lanka, Thailand and Philippines.

SCDC also demonstrated ice packaging in reusable Styrofoam box for vegetables & flowers, insulated corrugated fiber board (CFB) carton for flowers and passive modified atmosphere packaging in perforated plastic film for vegetables and fruits, thermo formed box/Styrofoam box for minimally processed fruits and vegetables for retail marketing. Response of these different packaging systems created positive response among the users.

However in our opinion, improved packaging system should be promoted for domestic as well as export market for post harvest loss minimization and quality retention. Private sector should come forward to manufacture and market nesting type plastic crates for easy packaging and transportation of agro-commodities.

# Southeast Asian Packaging Experiences -Applicable to Bangladesh

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Packaging as defined is the art, science and technology of bringing goods from its source the place of consumption at the minimum cost possible. Post harvest management, food safety including transport and logistics and storage are some of the fields of specialization where packaging extends beyond or overlaps, and product quality is the ultimate goal of these disciplines. Packaging is a quality assurance (QA) operation for the product to arrive at the intended market in its freshest state, free from dirt and foreign matter including insects, pests, spoilage microorganisms and pathogens and more importantly safe to consume.

Packaging in Southeast Asia particularly the Philippines is very much similar to that of the local conditions here. Cabbages, potatoes and carrots are bulk packed in transport systems from the farms to wholesale markets where the product is re-packed into 20kg Polyethylene (PE), Polystyrene (PS) or string bags. In some cases, traditional baskets made of bamboo lined with banana leaves and sometimes rice straw are used for packaging and transport of cabbages from the production areas to the market centers.

Washing of produce is done in some parts of the Philippines and Thailand. Bananas for export are transported by hanging bunches of bananas using a cable system brought to a small packing house for de-handing, washing, sorting, air-drying, fungicide application before packaging in plastic bags and corrugated fiber boards.

Banana exports from the Philippines to Japan, Hong Kong and Singapore are packed in cartons with fiber board on the bottom, holes on the sides for ventilation, lined with 0.02 mm polyethylene film with 4 to 6 hands, weighing 12kgs.

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Exports to the Middle East are vacuum packed, while to New Zealand and Hong Kong is in 18kg boxes. Vietnam also exports bananas and the hands a wrapped with PE bags and packed in 12kg cartons similar to that of Japan.

The institutional buyers such as supermarkets in the Philippines, Thailand and Malaysia, require some of their High Value Agro-Commodities (HVAC) suppliers to wash and air dry products before shipment because washing has a double function of cooling the field heat and removal of contaminants such as dirt and microorganisms. Potatoes, cauliflower, broccoli, carrots, celery and other vegetables are often washed. Dizon Farms, the biggest retailer of high quality vegetables in the Philippines require washing with chlorinated water.

Washing and air drying before grading and sorting of HVACs is recommended and washing facilities including water pump for potable water is highly recommended for the Commodity Collection and Marketing Centre's (CCMCs) at SCDC of NATP, Hortex Foundation project areas. If the CCMC can afford chlorinated water washing of their products, the better will be the quality. A recommended range of 50 to 100ppm is needed to kill microbial spores and prevent inoculation. Sodium hypochlorite (NaOCl) or calcium hypochlorite [Ca(OCl)2] are cheap and easily available chemicals, that can be used for wash water coming from deep wells, and 15 to 31gms are needed per 200ml of water.

A woven bamboo ventilation rod about 10cm in diameter was an intervention for potato and kalamondin (small lemon), a citrus plant in the Philippines and Indonesian growers, which ventilated the bamboo basket. The vent reduced field heat and heat of respiration by the product, and can be easily designed and adopted for potatoes, citrus, carrots, teasel gourd here in Bangladesh (Figure 1).

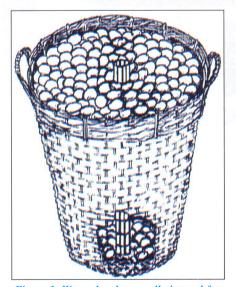


Figure 1: Woven bamboo ventilation rod for potatoes and citrus

Using horizontal dividers or platforms in transport are popular and used in the ASEAN region particularly Thailand, Vietnam and the Philippines. These dividers are made of angle bars or wooden planks designed in such a way that the weight of the upper basket is absorbed by the divider rather than the basket beneath it (Figure 2). Basic studies conducted on such transport systems were reported by university students both graduate and undergraduate as theses and special problems, and indicated that quality of produce was maintained during transport. The quality of the packaged HVAC was maintained during transport. This intervention can be easily adopted for local conditions here in Bangladesh.

High value vegetables such as Romain variety lettuce, cauliflower, broccoli and celery are eaten in first class

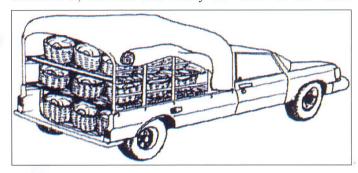


Figure 2: Transporting of HVAC with horizontal dividers and platforms

cities in Southeast Asia. Lettuce is used as garnishing to premium meat steaks and dishes, and also serves as the main ingredient in health salad bars while broccoli and celery are popular with Chinese and Malay dishes.

Romain lettuce and broccoli are brought to a cold storage facility funded by the local government of Benguet in the Philippines for washing and grading before pre-cooling in a storage room while waiting for transport. Fiberboard boxes (Figure 3) are used for packaging lettuce, which are transported at night to institutional buyers in Manila and Boracay, such as hotels and restaurants, by land and sea transport respectively. Broccoli is iced in the packaging container to maintain freshness until the product reaches the consumer.



Figure 3: Fiber board boxes used for packaging lettuce for transport after pre-cooling

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Transport design is also essential to prevent post harvest losses due to transport. Figure 4 shows a closed truck in the Philippines, which can open on both sides. The truck design is a paradigm shift from the conventional backdoor opening in which the closed-truck can be opened from the back and the two sides. This innovation can have a tremendous impact on the handling efficiency of the packaged HVAC. Less handling distance in carefully stacked packages minimizes dropping and mechanical bruising and injury of the product compared to a conventional back loaded truck. This truck design can be adoptable to the conventional back loaded vehicles here in Bangladesh.



Figure 4: A truck design in the Philippines where the truck opens on both sides

# Hortex news in brief



The 91st meeting of the Governing Body of Hortex Foundation was held on Sunday, 19 May, 2013 at its conference room under the Chairmanship of Dr. S M Nazmul Islam, Secretary, Ministry of Agriculture, Government of the People's Republic of Bangladesh and Chairman, Hortex Foundation. The meeting discussed on various administrative issues and policy directives were given.

## \*Production and marketing advisory services

In the reporting period April-June 2013, the Foundation provided production (14 nos.) and marketing (21 nos.) oriented support services to the different entrepreneurs, producers, exporters, NGOs and cool-chain transportation (64 round trips for 07 companies) support for different business organizations. The notable among the recipients including marketing services are:

Γ	Service recipients	Service provided
1	Kowsar Ahmed	Linked with Belabo CCMC for teasel
	(Kamal), Nafiza	gourd, Sreemongal CCMC for seedless
	Enterprise, Uttara,	lemon and Panchbibi, Joypurhat farmers
	Dhaka-1230	association for stolon of taro direct
	Dilaka-1230	procurement and sea shipment
		requirements exporting to Malaysia.
+	K M Aruf Ul	He was given services on fresh
	Kabir, Bismillah	vegetables and fruits export business
	Corporation,	plan for Norway, Poland, Finland, The
	Kafrul, Dhaka	Netherlands, Germany, UK and Sweden
u j	Kallul, Dilaka	markets as a new exporter.
-	Ms. Jaitun Nahar,	Process of citrus trial shipment including
	Senior Assistant	export status and markets. Provided info
	Director, BADC,	on citrus canker management using
	Dhaka	Sodium Orthophenyle Phenate (SOPP).
1	Samiul Islam	Export costs analysis and linked with
	Khan, ABS Group,	SCDO (Savar), Mr. Usman Gani
	Mirpur, Dhaka	(Ullokhola, Gazipur) for direct
	minpui, Diiaka	procurement of vegetables exporting to
		UK as a new exporter.
	IMX Trading,	Support 10kg seedless lemon trial
	Uttara, Dhaka-	shipment to Malaysia from CCMC,
	1230	Sreemongal, Moulvibazar.
	Quamrul Islam,	Export market and buyers information on
	Primex Trading	EU countries.
	Corp., Chittagong	
	Mr. Aktaruzzaman	Minimally processed & frozen
	Sarker, Mirpur	vegetables and honey purifying info for
		setting a new agro-industry at Savar as a
		new entrepreneur. Linked with four
		agro-processing industries in Denmark
		for import machineries and equipments
	Abdul Hakim	As a new exporter, provided
	Sheikh, Greentex,	temperature, humidity and other
	Mirpur, Dhaka-	requirements of reefer container for
	1216	green chili, potato export to Malaysia.
	Nokshikola Agro	As a new entrepreneur, linked with
	& Food Industries	Agora for mango supply from
	Ltd.	Chapainawabganj and strategies of
		mango export adopting farm to market
	0.1	approach with good packaging.
	Sabazpur Tea	Advisory services developing orchard on
	Company Limited	their tea garden at Baralekha upazila
	(Square Group)	under Moulvibazar district.
	Shepherd Group	Establishing 100% export oriented
	×	canned pineapple project at Bhalluka
	DanglaDutah	upazila, Mymensingh.
	BanglaDutch Developments Ltd.	Identification of pesticides and hormone presence in pineapple for their juice
	Developments Ltd.	plant at Modhupur, Tangail.
		piant at Mounupui, Tangan.